

## Training Tables & Flip-Top Tables

**1** Always specify lockable casters — unlocked tables drift during use  
Caster locks are a safety requirement, not an optional feature. When users lean forward or rest weight on the table edge, unlocked casters allow the table to move. Confirm lockable casters are included on every table before ordering.

**3** Match caster hardness to floor type to prevent damage  
Soft polyurethane casters protect hardwood, tile, and LVP flooring. Hard nylon casters roll best on carpet but will scratch hard floors within weeks. For mixed-surface buildings, dual-wheel soft polyurethane casters are the safest specification.

**5** 3mm PVC edge banding is the minimum for commercial training tables  
Paper or thin laminate edge banding will chip and delaminate within months of daily use in a training environment. Confirm a minimum 3mm PVC or dura edge band bonded with EVA adhesive before ordering.

**7** Plan 25 to 30 square feet per person for comfortable classroom layouts  
Packing tables tighter than this creates unsafe aisle clearance and cramped working conditions. A 1,000 sq ft room comfortably seats 33 to 40 people with 60in x 24in tables in classroom rows.

**9** Ganging clips prevent table separation in conference and U-shape configurations  
When training tables are pushed together for conference or U-shape use, they drift apart during active sessions without ganging clips. Specify ganging hardware for any configuration where tables are expected to remain joined.

**2** Minimum order of 2 is standard for flip-top models  
Flip-top nesting tables are designed to be used in groups. Most manufacturers require a minimum order of 2 units. This also allows you to verify the nesting function works correctly before the full order ships.

**4** 24in depth is standard; specify 30in only when both a laptop and external monitor are needed  
The 6-inch depth difference may seem minor, but it reduces seating density and increases storage footprint per table. Only specify 30in depth if the use case genuinely requires it.

**6** Powder coat frames outlast painted frames by years in high-rotation rooms  
Painted frames chip and scratch during constant setup and teardown. Powder coat is electrostatically bonded, far more durable, and maintains a professional appearance through hundreds of reconfigurations.

**8** Confirm nesting depth before ordering to verify storage fits your wall space  
Each nested table adds 12 to 14 inches to the storage column. Calculate total nesting depth (number of tables x nesting depth per table) and compare to your available wall or closet storage before the order is placed.

**10** Steel-frame, 16-gauge tables are the only appropriate choice for daily reconfiguration  
Lightweight aluminum or thin-gauge steel frames develop wobble within months under daily assembly and disassembly. For training rooms that reconfigure daily, 16-gauge welded steel frames are worth the price premium.